



WISCONSIN SHOWER DOOR & SUPPLY CORPORATION
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WSD PATTERN REQUIREMENTS

May 31, 2017,

Recent production changes have required Wisconsin Shower Door to modify the fabrication requirements of patterns. Below are the updated pattern requirements:

- WSD will match pattern; not dimension
- Patterns must be submitted fully cut out. WSD will not guarantee results if we are required to cut out the pattern from surrounding material.
- Full size pattern is required for shapes other than squares, rectangles & diameters.
 - 2" will be added to each dimension to determine block size on 1/8" to 1/4" glass thickness
 - 4" will be added to each dimension to determine block size on 3/8" to 1/2" glass thickness
 - 6" will be added to each dimension to determine block size on 3/4 glass thickness
- Patterns must be submitted on one of the following materials:
 - Luan or Masonite board
 - White butcher paper
 - Glass
 - Cardboard
- Patterns will be returned if submitted on:
 - Tissue paper
 - Wrapping paper
 - Newspaper
 - Brown Kraft paper
 - Rosin paper

Any patterns currently in-house not meeting the above requirements will be returned to the customer for resubmission. We apologize for any inconvenience created by these new requirements.

Wisconsin Shower Door